

DISCOVER A NEW HOME WHERE THERE'S NO STATE TAX "Nevada. A World Within. A State Apart."

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Dear (Contact First Name),

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The New York Times had an article about Reno on July 6th 2014, discussing we have to overcome of our image as a dusty little ghost town. Reno has clovercoming this image. What with NO STATE TAX, less than four hours driving flight from the Bay Area, Reno's proximity to Lake Tahoe and the Sierras, a best year-round outdoor recreation in the country, Reno is on the move. A licensing unit and an Amazon distribution warehouse have added to the growledge as a probusiness hub. Unemployment has dropped to 7.1 percent companies are expanding. Click here to read the entire article.

Renown Health recently announced that it is the FIRST healthcare network Coast and FOURTH in the world to offer the new da Vici Xi Robotic Surgica Renown Institute for Robotic Surgery. It decreases the time a patient is in with recovery time much shorter, and patients experiencing less pain after

In the Reno/Sparks housing market, June 2014 saw prices rise an amazing compared to June 2013. The June 2014 median price was \$250,000, comps \$225,000 in the same month a year ago. Inventory of available homes for s 17.7% year over year - this lack of inventory helped reduce the Average Da nearly 6%. The average days on market in June 2013 was 94, compared to June 2014.

Montreux recently listed a beautiful home on Foret Circle, and it went into after it was listed for \$4,850,000. This is a record setting sale at Montreux have 35 homes on the market - to receive a list of these homes, email me a louise@montreuxgolf.com.

Concert on the Green ~ Sunday, July 27th

Biggest Little City



We hope to see you this Sunday for the best outdoor concert of the year in the heart of Montreux! The 14th annual Concert on the Green features the Reno Jazz Orchestra with the soul, funk music of James Brown and msucial guests Trey Stone & Jackie Landrum.

New this year, we will have some of Reno's finest food trucks -Burger Me!, Electric Blue Elephant, Brothers Barbecue, Kona Shaved Ice - for food purchases (cash only). Montreux will also have a bar setup for beer and wine purchases (cash or member charge).

<u>Click here</u> for your invitation or pick up an invitation from the Clubhouse.

HOMES FOR SALE

MONTREUX
English Country Manor
4720 Alpes Way MLS # 140005753
Priced at \$2,350,000
VirtualTourAlpesWay.com

Nestled away in the pine trees on a cul-de-sac sits this charming English Fa Private and surrounded with a meticulous garden that has been manicured abundant variety of trees and shrubs, it is truly a master garden. Inside yo same perfect attention to detail and quality finishes. Built out of Arxx, 11 concrete walls, this home is energy efficient year round. The home has a c with a gorgeous water feature that lulls you to sleep at night - a great loca friends and family.



Completed Parc Foret - Ready to Move In! MLS # 130015007

Priced at \$1,495,000

Located in the pines backing up to a park, this 4,445 sq ft home has an ope vaulted ceilings, five bedrooms en suite and a powder room. The house ha garage with ample room for a golf cart. A

separate casita leading onto a private court yard, fully landscaped with dr sprinklers and quite a few upgrades are included in the home - come view



Parc Foret 20705 Pomerol Drive MLS # 130002684 Priced at \$1,175,000

2,873 sq ft home, 3 bedrooms, and 3 1/2 bathrooms. Other floor plans and models available to build to suit.



Plan 1A @DDDDD

St James Village MLS #140007583 3,215 sq ft, 4 bedrooms, 3 1/2 Bathrooms, Single Story Priced at \$719,500

Located in St James, private gated community, this beautiful single story h on a Cul-De-Sac and surrounded by large pine trees. Great views in all dire feet deep 3 car garage. Three large decks, one off the master bedroom incl suites. Large kitchen with breakfast bar and a sunny breakfast nook. Pantr cabinetry throughout. Mature garden with a variety of trees. Small season; the home. Truly a must see home!



LARGE 3.69 ACRE LOT IN MONTREUX

At the end of Bordeaux there is a large 3.69 acre lot for sale for \$895,000. land is on the 8th fairway and is zoned for two to three homes. Great inverthe road.

Any piece of property that is one acre or more can have a wood burning fir a county law.

Montreux Memberships

As of May 1, 2014 the prices for membership have increased, as follows: Golf - \$18,500 Sport - \$12,500 Clubhouse - \$3,500

MY CONTACT INFORMATION

If you would like a complete updated sales list please email me at louise@montreuxgolf.com, or contact me on my cell phone at 775 750-1 available to show property outside of Montrêux. Please contact me if you purchasing your dream home. Send me what you are looking for and I will with details. You can also search the MLS from my website. I would be ha home or property if you are in the market to sell: www.montreuxreno.com

I look forward to hearing from you.

Sincerely,



Louise Simpson

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Try it FREE today.

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